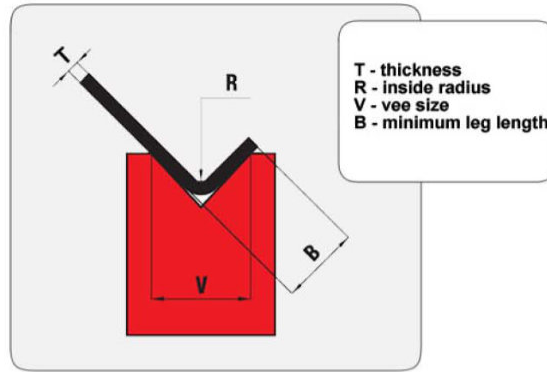


Bending / Tonnage Chart



T	6	8	10	12	16	20	25	32	40	50	63	80	100	125	160	200	250	320	400	V		
	4	5.5	7	8.5	11	14	17.5	22	28	35	45	55	71	89	113	140	175	226	350	B		
	1	1.3	1.6	2	2.6	3.3	4	5	6.5	8	10	13	16	20	26	22	41	53	83	R		
0.8	7	5	4																		F=T/m	
1	11	8	7	6																		
1.2	16	12	10	8	6																	
1.5		17	15	13	9	8																
2			27	22	17	13	11															
2.5				35	26	21	17	13														
3					38	30	24	19	15													
4						54	42	34	27	21												
5							67	52	42	33	26											
6								75	60	48	38	30										
7										66	52	41	34									
8											86	69	53	43								
9												86	68	54	44							
10													105	85	67	53						
12														120	95	76	60					
15															150	120	95	75				
18																174	137	110	88			
20																	170	135	108	85		
25																		210	170	130		105

For Aluminium Multiply answer by 0.6
For Stainless steel Multiply answer by 1.6

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